U. S. DEPARTMENT OF LABOR WAGE AND HOUR DIVISION Washington

MORE CONTINUOUS-OPERATION SCHEDULES

In response to requests for more 40-hour shifts, continuous-operation schedules, Thomas W. Holland, Administrator of the Wage and Hour Division, U. S. Department of Labor, today issued the attached charts.

These schedules are designed both to rotate the four crews among the three 8-hour periods of the day and to give every man a Sunday off at regular intervals.

It is realized that those schedules will not fit all operations, but they are being issued to illustrate methods of laying out continuous-operation work charts. Principal thing about laying out a chart is to guard against a man "meeting himself coming to work at the end of a shift"; especially at the end of a cycle.

A three-weeks cycle can be laid out when 8 hours a week are used for machine reconditioning. Without this break in operation, it is not possible to give each man a Sunday off during a cycle. This can be done in a cycle of four weeks. This is illustrated in Schedule II.

These schedules were submitted to the Administrator by continuous-operation industries.